IN THE CLAIMS

- 1. (currently amended) An oral controlled release pharmaceutical composition having a controlled release core, said core comprising: a) a therapeutically effective amount of at least one pharmaceutically active ingredient; b) an optional surface active agent; c) an optional pharmaceutically acceptable alkaline agent; and d) at least one water soluble binder and at least one water insoluble binder; wherein the controlled release is achieved by way of the water soluble and water insoluble binders, and wherein the pharmaceutically active ingredient is selected from anti-diabetics, HMG-CoA reductase inhibitors or mixtures thereof.
- 2. (original) The composition of claim 1, further comprising a single layer of coating on said core, said coating comprising an enteric coating agent.
 - 3. (canceled)
 - 4. (canceled)
 - 5. (canceled)
- 6. (original) The composition of claim 1, wherein the water-insoluble binder is a polymethacrylic acid copolymer.
- 7. (original) The composition of claim 1 wherein the enteric coating comprises a component selected from cellulose acetate phthalate, hydroxypropylmethyl cellulose phthalate, polyvinyl acetate phthalate, carboxymethylethylcellulose, or copolymerized methacrylic acid/methacrylic acid methyl esters.
 - 8. (canceled)
 - 9. (canceled)

- 10. (canceled) 11. (canceled) 12. (canceled) 13. (canceled) 14. (canceled) 15. (canceled) 16. (canceled) 17. (canceled) 18. (canceled) 19. (canceled)
- 20. (currently amended) A oral controlled release pharmaceutical composition having a controlled release core, said core consisting essentially of: a therapeutically effective amount of a pharmaceutically active ingredient, an optional surface active agent, an optional pharmaceutically acceptable alkaline agent, at least one water soluble binder and at least one water insoluble binder; wherein said controlled release is achieved through the use of said water soluble and water insoluble binders and wherein said pharmaceutically active ingredient is selected from anti-diabetics, HMG-CoA reductase inhibitors or mixtures thereof.
- 21. (currently amended) A method for manipulating bioavailability of a pharmaceutical dosage formulation comprising a core having powdered components, a

pharmaceutically active ingredient and a coating, said pharmaceutically active ingredient being selected from anti-diabetics, HMG-CoA reductase inhibitors or mixtures thereof said method comprising the step of providing at least one water-insoluble binder and at least one water soluble binder in the core to control cohesiveness of powdered core components upon disintegration of the core.

- 22. (original) The method of claim 21, wherein the water-insoluble binder is a polymethacrylic acid copolymer.
- 23. (new) The composition of claim 1 wherein said anti-diabetic is a sulfonylurea.
 - 24. (new) The composition of claim 23 wherein said sulfonylurea is glipizide.
- 25. (new) The composition of claim 20 wherein said anti-diabetic is a sulfonylurea.
 - 26. (new) The composition of claim 25 wherein said sulfonylurea is glipizide.
 - 27. (new) The method of claim 21 wherein said anti-diabetic is a sulfonylurea.
 - 28. (new) The method of claim 27 wherein said sulfonylurea is glipizide.
- 29. (new) The composition of claim 1 wherein said HMG-CoA reductase inhibitor is lovastatin.
- 30. (new) The composition of claim 20 wherein said HMG-CoA reductase inhibitor is lovastatin.
- 31. (new) The method of claim 21 wherein said HMG-CoA reductase inhibitor is lovastatin.

- 32. (new) The composition of claim 1 wherein said water soluble and water insoluble binders comprise from 0 to about 10 wt% of the composition.
- 33. (new) The composition of claim 1 wherein said active ingredient comprises from about 5 to about 70 wt% of the composition.
- 34. (new) The composition of claim 20 wherein said water soluble and water insoluble binders comprise from 0 to about 10 wt% of the composition.
- 35. (new) The composition of claim 20 wherein said active ingredient comprises from about 5 to about 70 wt% of the composition.
- 36. (new) The method of claim 21 wherein said water soluble and water insoluble binders comprise from 0 to about 10 wt% of the composition.
- 37. (new) The method of claim 21 wherein said active ingredient comprises from about 5 to about 70 wt% of the composition.